

Carbon sequestration by mixing biochar into concrete

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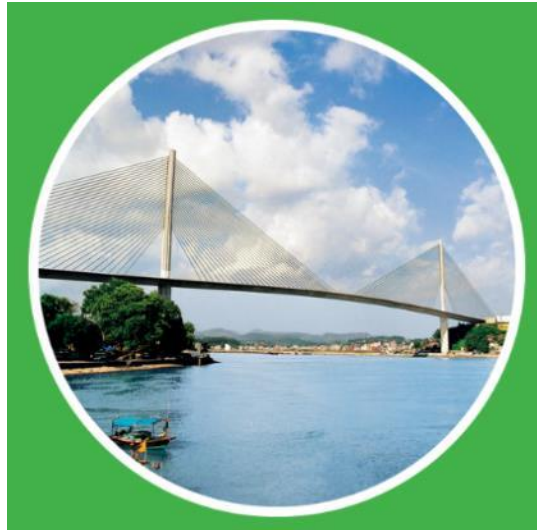
Construction projects in ASEAN countries by Shimizu

Hotel in
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https://www.shimz.co.jp/works/sg_com_202303_panpaci.html

Bridge in
Vietnam



<https://www.shimz.co.jp/shimizusan/civil/>

MRT in
Jakarta



<https://www.shimz.co.jp/company/about/news-release/2022/2022035.html>

Subway in
Philippines



<https://www.shimz.co.jp/company/about/news-release/2023/2022062.html>

■ **Outline of concrete mixed with biochar**

- Kinds of concrete to reduce CO₂
- Feature of biochar concrete

■ **Carbon sequestration by biochar concrete**

- Why mixing biochar leads to carbon sequestration
- Biochar mixed into concrete
- CO₂ calculation method
- Carbon credit

■ **Characteristics as an industrial product**

- Mix design
- Manufacturing
- Performance as a concrete
- Application to pavement

■ **ASEAN opportunity**

■ **Summary**

Outline of concrete mixed with biochar

■ Using Low carbon cement

△ Workability

× Carbon neutral

■ Artificially carbonated concrete

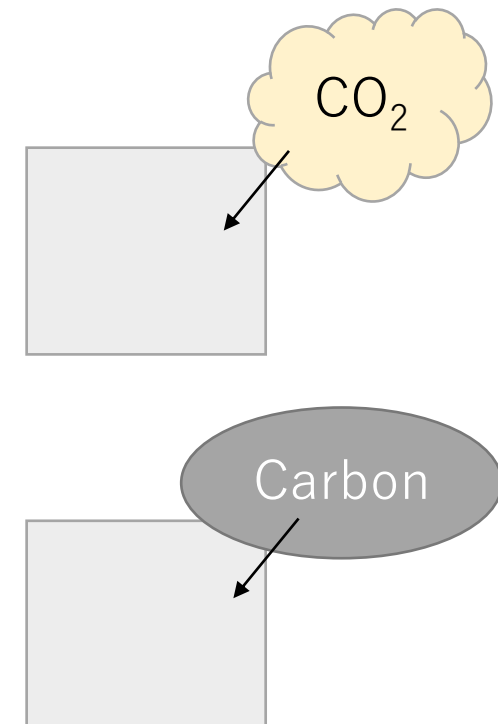
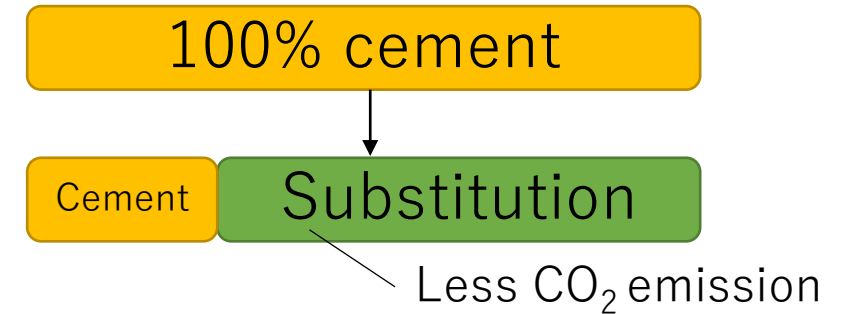
△ Cost

Available only for precast products

■ Storing carbon into concrete

Concrete mixed with biochar

Concrete mixed with calcium carbonate



■ Easy to use

- Manufacturable at **any plants** and castable **on construction sites**
- Performance can be made **equal** to general concretes

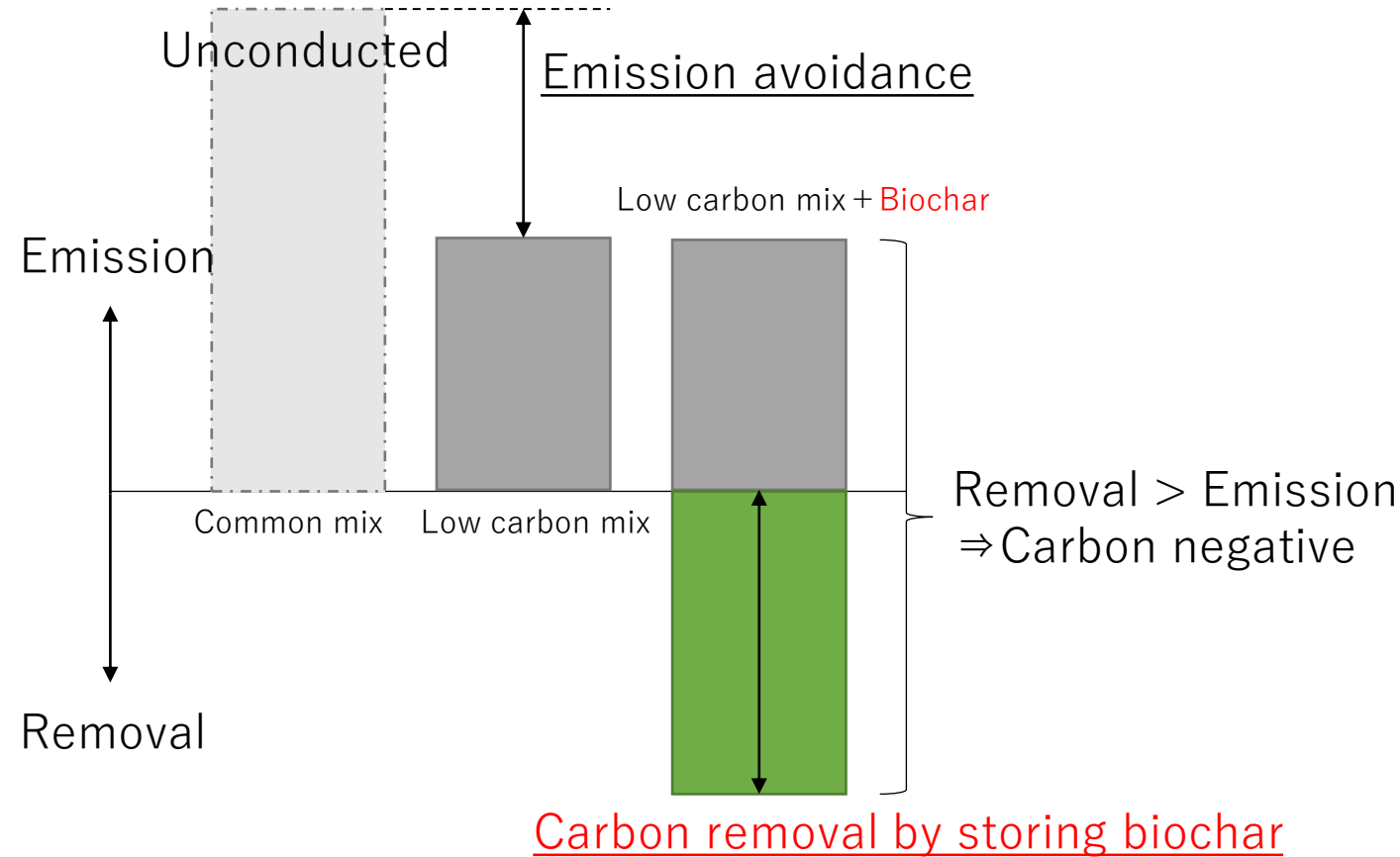
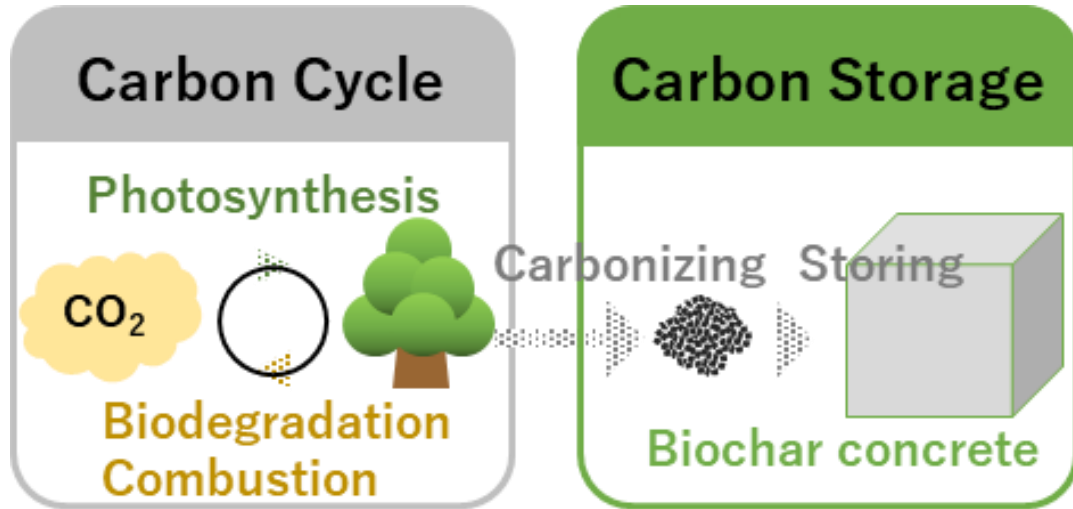
■ Efficient carbon removal

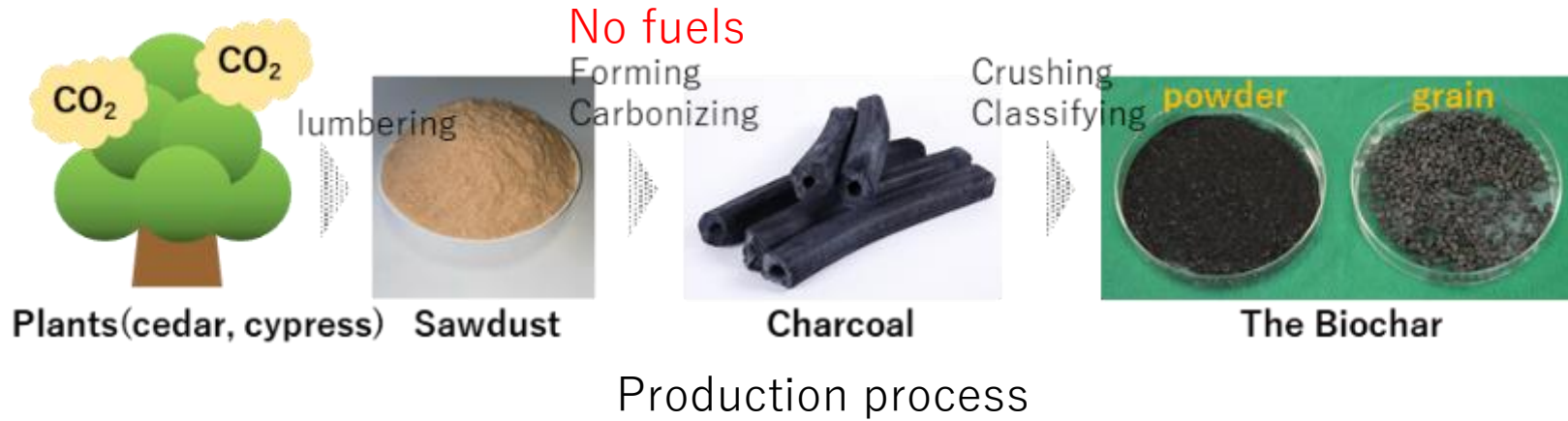
- Effective carbon dioxide fixation rate
 - Biochar : **2.29**kg-CO₂/kg, Calcium carbonate : 0.44kg-CO₂/kg
(under consideration)

■ Enabling carbon neutral/negatives

- Not an emission avoidance but **carbon removal**
- If CO₂ removal by biochar exceeds emission from concrete materials, the concrete itself is **carbon negative**.

Carbon sequestration by biochar concrete

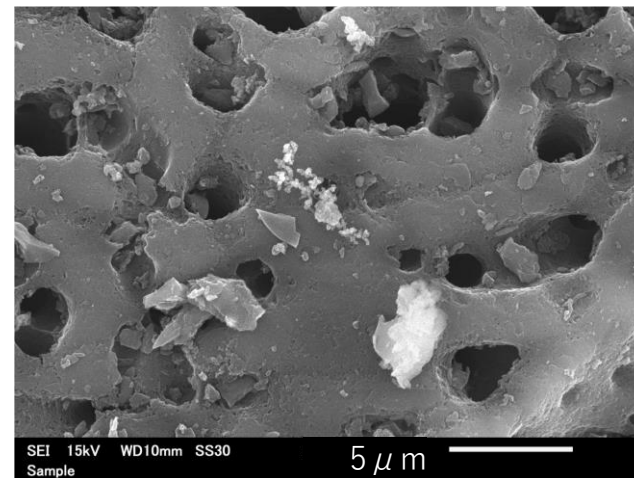




Appearance	Black powder (<2mm) or grain (2~5mm)	
Packaging	Plastic bag (20kg)	
Standard mixing volume	20~80kg/m ³	
Dry density	1.8g/cm ³	
Chemical composition	Carbon	77%
	Water	16%
	Volatile matter	5%
	Ash	2%
Ingredients harmful to concrete	Alkali (K ₂ O&Na ₂ O in ash)	0.4%
	Chloride	



Storage condition



Microstructure

Following '2019 Refinement to the 2006 IPCC Guidelines for National Greenhouse Gas Inventories'

$$\text{Effective CO}_2 \text{ fixation by biochar} = \text{CO}_2 \text{ fixation by biochar} - \text{CO}_2 \text{ emission while collecting raw materials and producing biochar} = 2.29 \text{ kg-CO}_2/\text{kg}^{\times 4}$$

$$\begin{aligned} & \text{Carbon content}^{\times 1} \times \text{Carbon residual after 100 years}^{\times 2} \\ & \times \text{CO}_2 \text{ molecular weight/carbon atomic weight} \\ & = 0.776 \times 0.89 \times 44/12 = 2.532 \text{ kg-CO}_2/\text{kg} \end{aligned}$$

$$\begin{aligned} & \text{CO}_2 \text{ emission while collecting raw materials}^{\times 3} \\ & + \text{CO}_2 \text{ emission while producing the biochar}^{\times 3} \\ & = 0.057 \text{ kg-CO}_2/\text{kg} + 0.176 \text{ kg-CO}_2/\text{kg} \\ & = 0.233 \text{ kg-CO}_2/\text{kg} \end{aligned}$$

※1 : Based on test results of the biochar
※2 : Value when storing the biochar to soils

※3 : Calculated from fossil fuels and electricity used in the production of biochar

※4 : In case of biochar under consideration

Biochar Concrete Applications by Carbonex ← Certified by Carbonfuture

🕒 Lasts for more than 100 years 🏠 Project capacity: 88.91 tCO₂e · 95% utilized 📍 Western Europe
📄 Methodology: EBC-Sink



Capacity

Total and sold capacity of the project in tonnes CO₂ equivalent:



3.96 tCO₂e of this portfolio are still available!

Price per tonne:

€214.20 (incl. 19% VAT)

Credit price : 214 €/t-CO₂

Buy your share

Enquiry ?

Get Started

Credit : 88.91 t-CO₂
Sold : 84.95 t-CO₂ (95%)

Characteristics as an industrial product

Required specification

- Fresh property
- Compressive strength
- Durability

Standard mix
at the plant



W : Water
C : Cement
S : Sand
G : Gravel

Mix with biochar



Biochar

Test

- Fresh property \Rightarrow Chemical admixture addition is adjusted (increased)
- Compressive strength \Rightarrow Confirmed to perform enough strength

Application

Almost same as common concrete production methods

Additional step

Adding the biochar while mixing at concrete plants



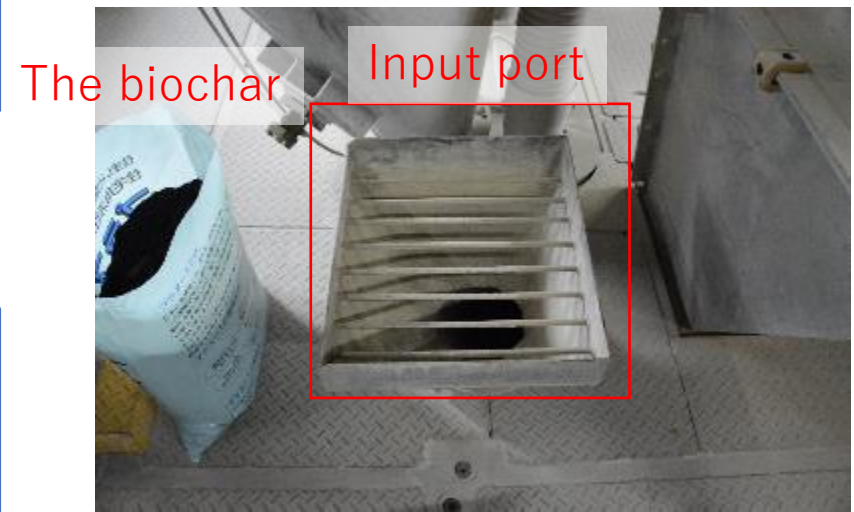
Transporting to construction sites by agitator trucks



Acceptance test



Pumping and Casting



Biochar is bagged 20 kg each
Addition is controlled with the
number of bags

Test Mix



Materials

CO₂ calculation

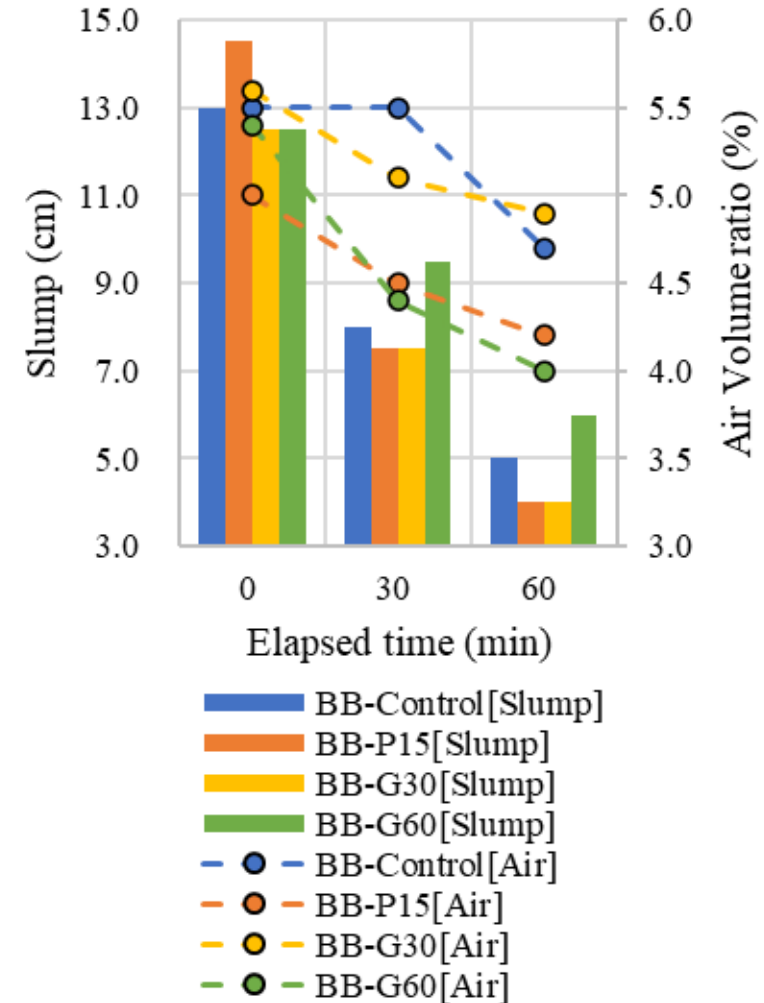
Concrete Mix	Blast furnace slag cement (Type B)	Water	Biochar (Powder)	Biochar (Grain)	Crashed sand	Mountain sand	Crashed stone	Water reducer	CO ₂ calculation		
									CO ₂ emission from materials other than biochar	CO ₂ fixation by biochar	Total CO ₂ emission as concrete
	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(C×%)	(kg/m ³)	(kg/m ³)	(kg/m ³)
BB-Control	307	169	0	0	327	491	1008	0.8	141	0	141
BB-P15	307	169	15	0	317	476	1008	1.4	141	34	107
BB-G30	307	169	0	30	307	461	1008	1.0	141	69	72
BB-G60	307	169	0	60	288	432	1008	1.5	141	138	3

BB means Blast furnace slag cement type B

Test Mix

Concrete Mix	Biochar (Powder)	Biochar (Grain)	CO ₂ emission from materials other than biochar	CO ₂ fixation by biochar	Total CO ₂ emission as concrete
	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)
BB-Control	0	0	141	0	141
BB-P15	15	0	141	34	107
BB-G30	0	30	141	69	72
BB-G60	0	60	141	138	3

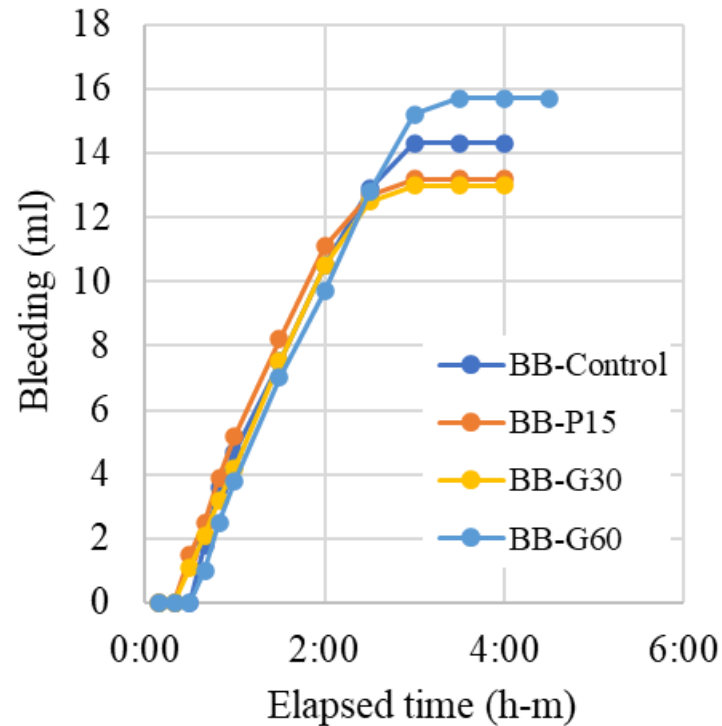
Fresh property test



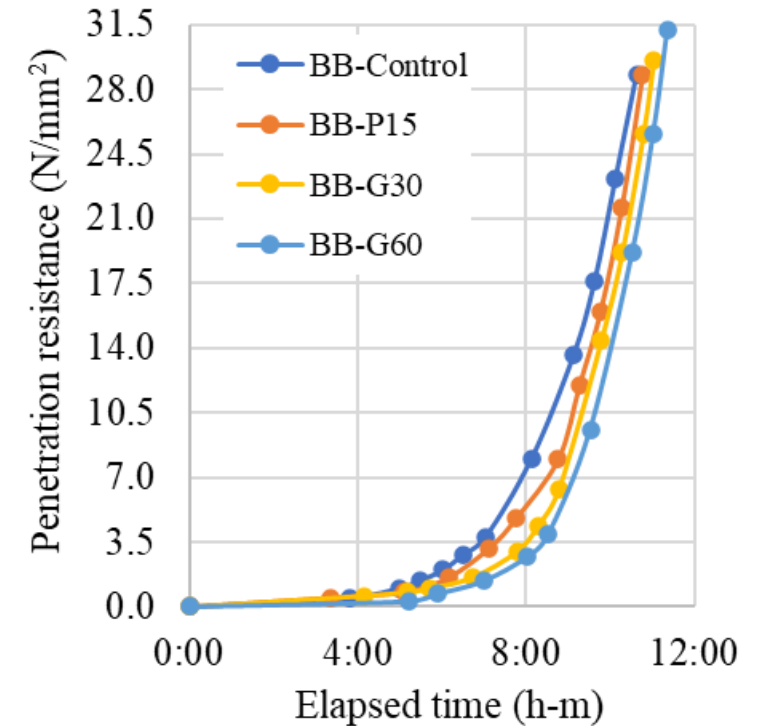
Test Mix

Concrete Mix	Biochar (Powder)	Biochar (Grain)	CO ₂ emission from materials other than biochar	CO ₂ fixation by biochar	Total CO ₂ emission as concrete
	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)
BB-Control	0	0	141	0	141
BB-P15	15	0	141	34	107
BB-G30	0	30	141	69	72
BB-G60	0	60	141	138	3

Bleeding test



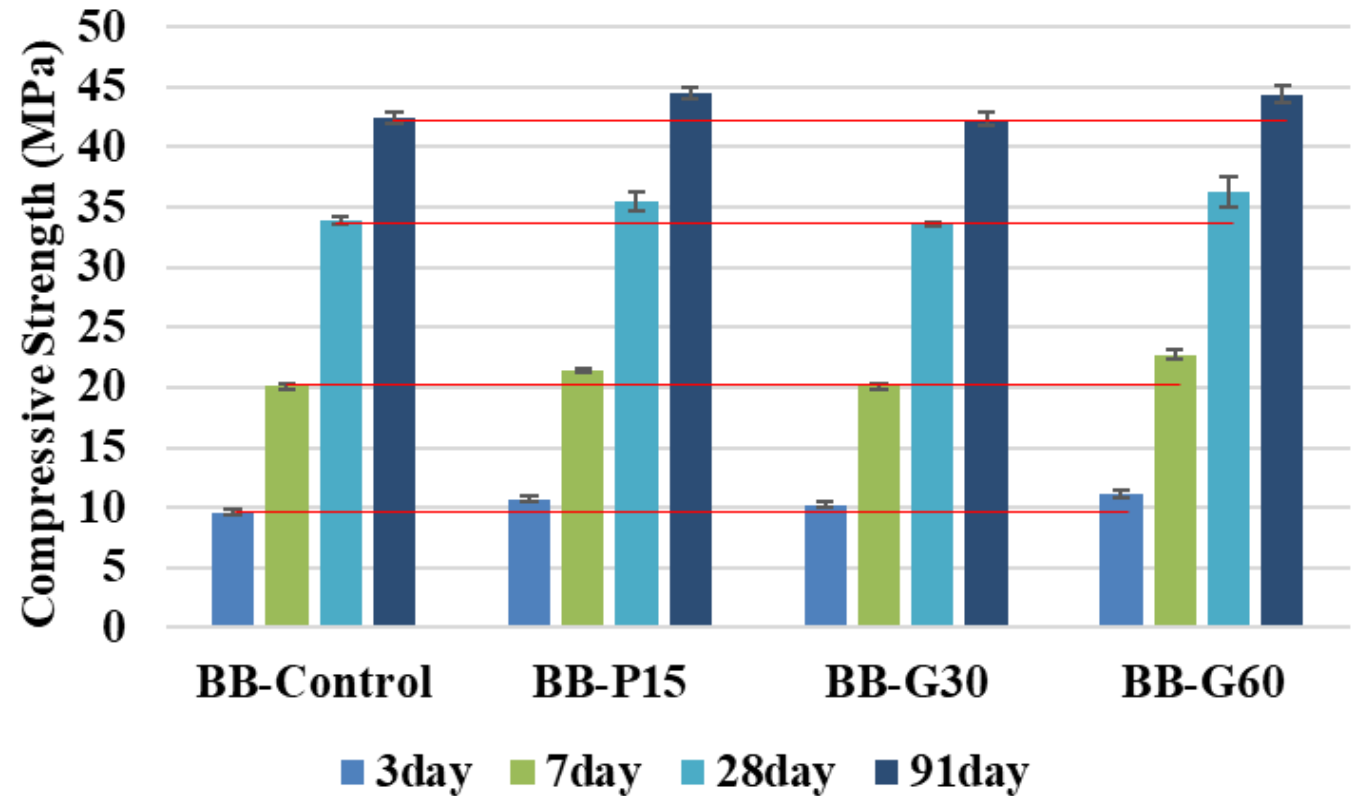
Setting test



Test Mix

Concrete Mix	Biochar (Powder)	Biochar (Grain)	CO ₂ emission from materials other than biochar	CO ₂ fixation by biochar	Total CO ₂ emission as concrete
	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)
BB-Control	0	0	141	0	141
BB-P15	15	0	141	34	107
BB-G30	0	30	141	69	72
BB-G60	0	60	141	138	3

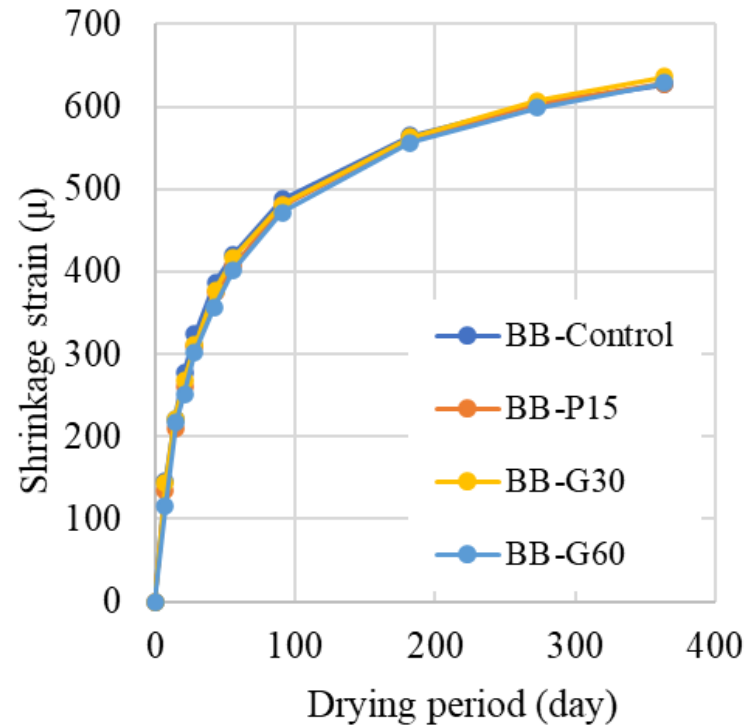
Compressive strength test



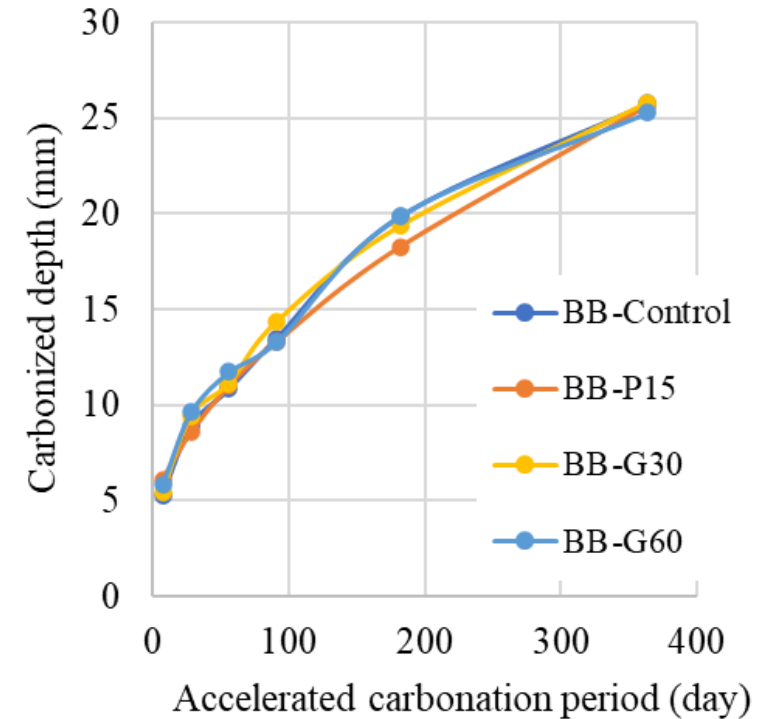
Test Mix

Concrete Mix	Biochar (Powder)	Biochar (Grain)	CO ₂ emission from materials other than biochar	CO ₂ fixation by biochar	Total CO ₂ emission as concrete
	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)
BB-Control	0	0	141	0	141
BB-P15	15	0	141	34	107
BB-G30	0	30	141	69	72
BB-G60	0	60	141	138	3

Dry shrinkage test



Accelerated carbonation test



Procedure

20th, Oct, 2022



Unloading



Acceptance test



Casting



Complete



In use

CO₂ calculation

Concrete Mix	Biochar (Grain)	CO ₂ emission from materials other than biochar	CO ₂ fixation by biochar	Total CO ₂ emission as concrete
	(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)
Original	0	199	0	199
Low carbon	0	143	0	143
Low carbon + Biochar (Applied)	60	143	136	7

Total casted concrete volume : 34.5 m³

Total CO₂ reduction : (199-7) × 34.5 = **6.6 t-CO₂**

CO₂ removal by biochar : 136 × 34.5 = **4.7 t-CO₂**

CO₂ emission avoidance by low carbon cement : (199-143) × 34.5 = **1.9 t-CO₂**

ASEAN opportunity

■ Biochar concrete can support biomass utilization without waste

- Jatropha : Oil → **Biofuels**
- Sorghum : Grain → **Food, Feed**
- Eucalyptus : Timber → **Paper pulp**

Upstream

Residue → Carbonized to **Biochar**

↓
Carbon removal
through biochar concrete,
soil amendment and etc.

Downstream

Summary

- Purpose of biochar concrete : Carbon removal
- Method : Storing biochar(carbon) into concrete for a long period
- Decarbonizing effect : $2.29\text{kg-CO}_2/\text{kg}$ ※
- Performance : Equivalent to the standard mix ※
- Utility : On-site casting and pumping possible ※
- ASEAN opportunity : Making effective use of unused biomass

※Depends on kind of biochar

Contact Us

https://f.msgs.jp/webapp/form/20233_fydb_7/index.do

